



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4653-045
Job Sheet 167170-A



Part No: D4653-045

Job Qty: 24 ea

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11.30/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DWG Rev. A ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	24 Ea		11/29/17	0.00	0.00	Start Up Large Fab1	DYC 17/11/18
110	Packaging	24 pcs		11/29/17	0.00	0.00	Packaging1	DYC 17/11/18
120	Large Fab	24 pcs		11/29/17	0.00	8.60	Large Fab 2	DYC 17/11/18
130	QC	24 pcs		11/29/17	0.00	0.00	QC9	PD 17.11.13
140	QC	24 pcs		11/29/17	0.00	0.00	QC5	PD 17.11.13
150	HandFinish	24 pcs		11/29/17	0.00	0.98	HandFinish1	2017-11-15 JH
160	QC	24 pcs		11/29/17	0.00	0.00	QC7	
170	Small Fab	24 pcs		11/30/17	0.03	0.45	Small Fab	DAS 38
180	QC	24 pcs		11/30/17	0.00	0.00	QC5	9.80
190	Packaging	24 pcs		11/30/17	0.00	0.00	Packaging3	GA
200	QC21-SA	24 Ea		11/30/17	0.00	0.00	QC21	NOV 16 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4653-7	24	4	0	0
	D4653-9	24	19	0	0
170-Small Fab	D4654-3	24	56	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/17 1:50 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S007608 Fitting Assembly PART NO: D4653 - 045 Revision: Start up Operation Operation: Mfg Date: 11/08/17 Change No: Job No: 167170 - A		DISPOSITION Rework ☐ Scrap ☐ As-is ☐ Approved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐													
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		Disposition		Completed By																															
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